

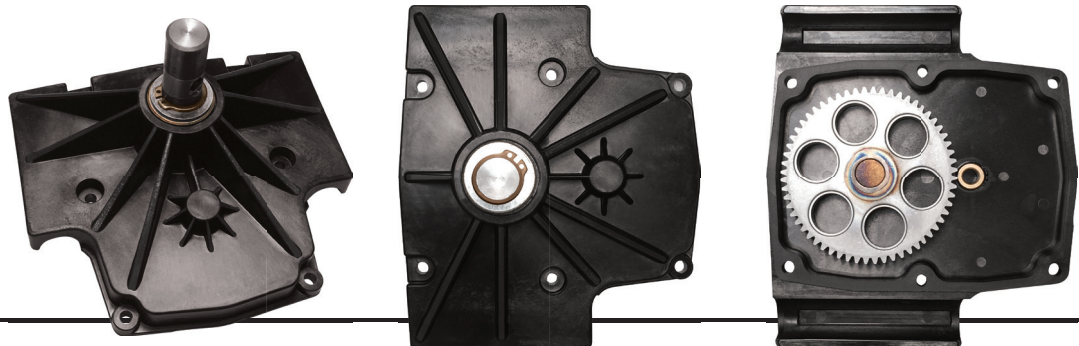
**1** - Preassembled Upper Transmission



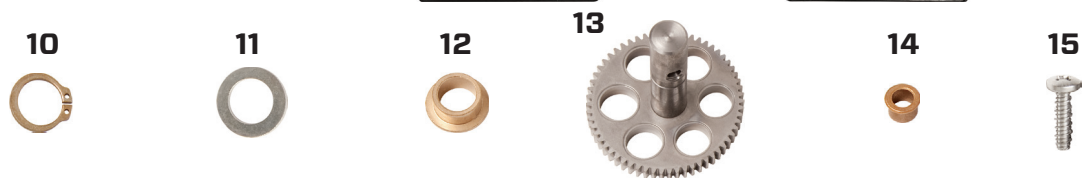
Separate Upper Transmission Parts



**9** - Preassembled Lower Transmission



Separate Lower Transmission Parts



Item Number	Part Number	Description
1	140S-U	Preassembled Upper Transmission (Includes Housing, #3, 4, 5, 6 & 7)
2	211310	40:1 Compound Gear
3	122210	Flange Bushing Compound (Upper)
4	122205	Clutch Cup Bearing
5	211930	Bearing Internal Snap Ring
6	122410	Clutch Cup Drum with Pinion Gear
7	211920	Clutch Drum Snap Ring
8	470840R	Upper Transmission Bolt - 6mm x 1 x 40mm (Requires 4)
9	140S-L	Preassembled Lower Transmission (Includes Housing, #10, 11, 13, 14 & qty 2 - 12)
10	122920	Snap Ring Output Shaft
11	122915	Output Shaft Washer
12	122215	Flange Bushing Output Shaft (Requires 2)
13	122305	Output Shaft with Drive Gear
14	122210	Flange Bushing Compound (Lower)
15	410011S	Lower Trans Screws HI-Low Cut Philips (Requires 6)